

STEP-UP COPING TRANSITION

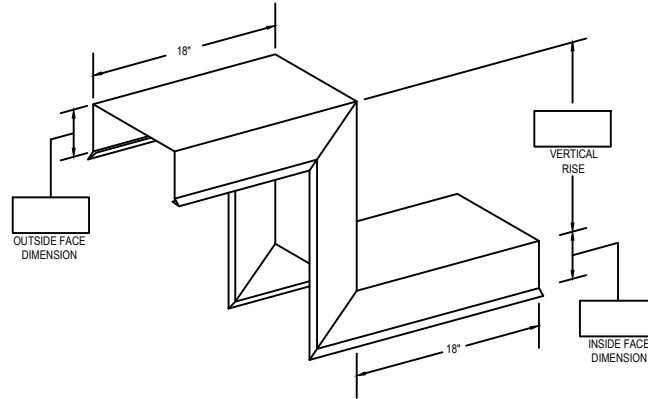


#740-019-01

RIGHT HAND
STEP-UP TRANSITION

TAPERED COPING

FLAT COPING



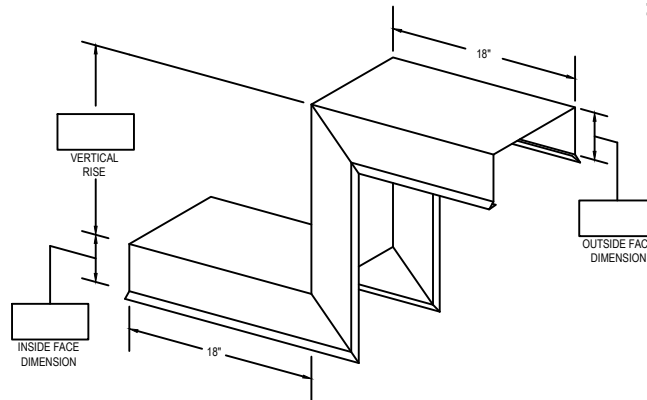
SPECIFIED DIRECTION FROM ROOF SIDE

#740-019-02

LEFT HAND
STEP-UP TRANSITION

TAPERED COPING

FLAT COPING



SPECIFIED DIRECTION FROM ROOF SIDE

MATERIAL (please choose one):

- 24 GA Steel
- 22 GA Steel
- .032 Aluminum

- .040 Aluminum
- .050 Aluminum
- .063 Aluminum

Other: _____
 Color: _____
 Finish: _____

QUANTITIES:

_____ RIGHT HAND
 _____ LEFT HAND

Miter/End Cap Fabrication Requirements:

- Pop Rivet & Sealed
- Welded (see note)*

Installation:

- 1) Cleats are to be installed 40" O/C, coping hem crimped to cleat
- 2) 8 - 1.5" SS Ring Shank nails per cleat, minimum
- 3) Splice plates require 2 beads of sealant per side of coping

Sheet ___ of ___

DWG# 740-019

Notes:

- 1) *Accessory Welding is only available in .050 aluminum or heavier.
- 2) External splice plates are available upon request.
- 3) Written approval is required prior to fabrication, contractor is responsible for all dimensions and quantities. Fabricated items are not returnable.

Project Name: _____

Installing Contractor: _____

Contact Name: _____

Contact number: _____

Signed Approval: _____

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